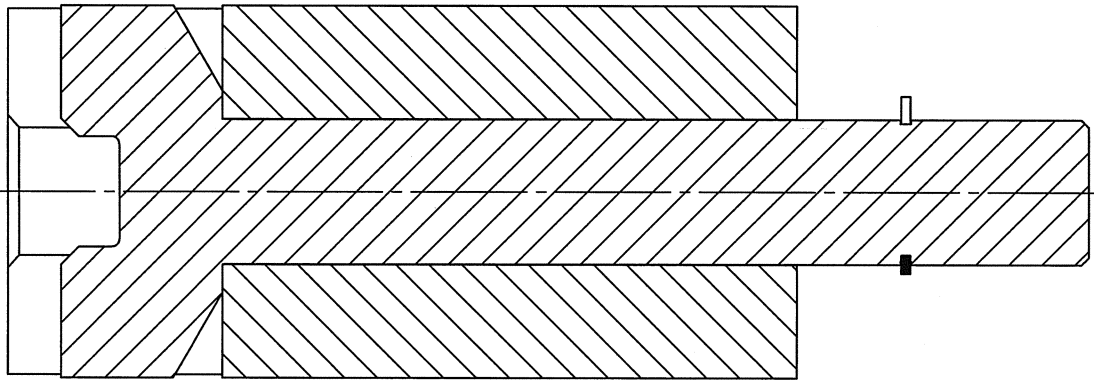
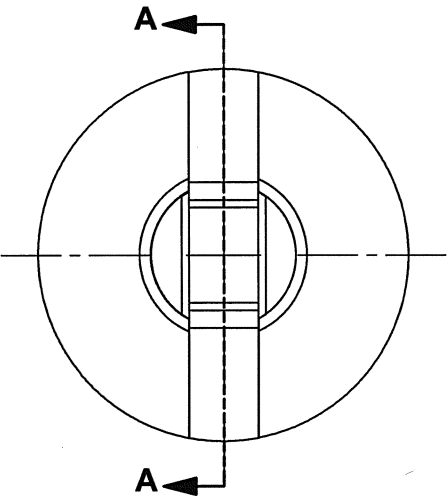
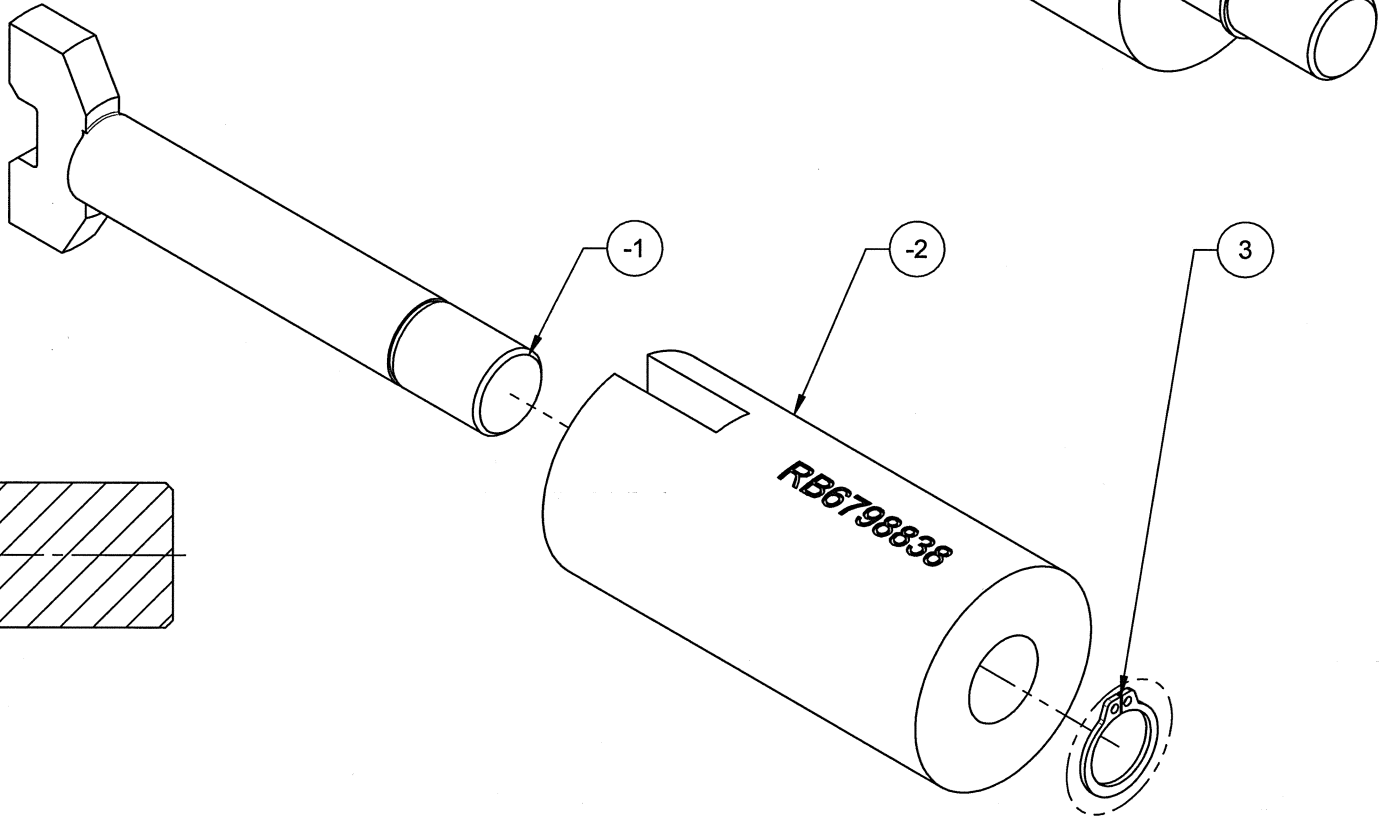


ITEM #	QTY	PART #	PART TITLE
-1	1	RB6798838-1	DRIFT
-2	1	RB6798838-2	DRIFT HOUSING
3	1	McMaster#98410A117 OR EQUIV.	ZINC YELLOW PLATED STEEL EXTERNAL RETAINING RING FOR 3/8" OD.



SECTION A-A

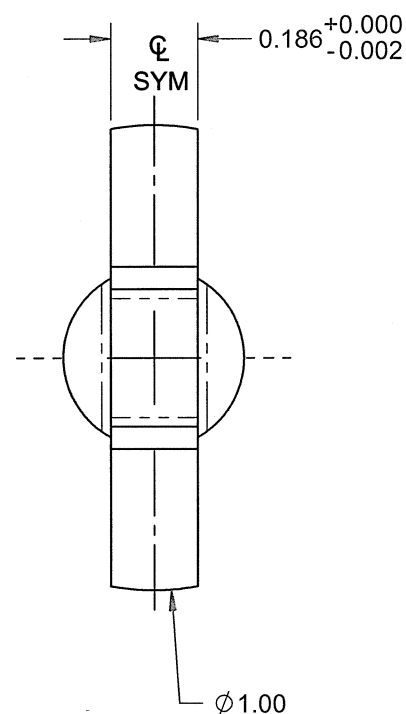


RB6798838 GAS PRODUCER TURBINE TIE BOLT

8

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



A	NEW ISSUE	19-722	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	JFC	RB6798838	SHEET 1 OF 3
APPROVED	WY	TITLE	SCALE
DATE 2019-05-09		GAS PRODUCER TURBINE TIE BOLT	NTS
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[illegible]

Technical drawing of a mechanical part, likely a bracket or support, showing a cross-section. The part has a horizontal base and a vertical flange on the left. The flange has a thickness of 2 PL and a fillet radius of R0.02. The base has a chamfer of 0.02 X 45.0° CMF. The part is hatched with diagonal lines.

NOTES:

- 1) MATERIAL: O1
- 2) HEAT TREAT: 48-52 Rc
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV.
MFG. APPR.	JFC	RB6798838	SHEET 2 OF
APPROVED			
DATE 2019-05-09		TITLE GAS PRODUCER TURBINE TIE BOLT	SCALE NTS 
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